

ZONE

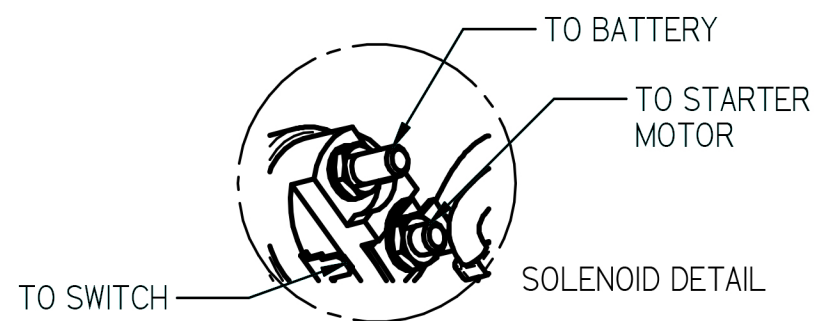
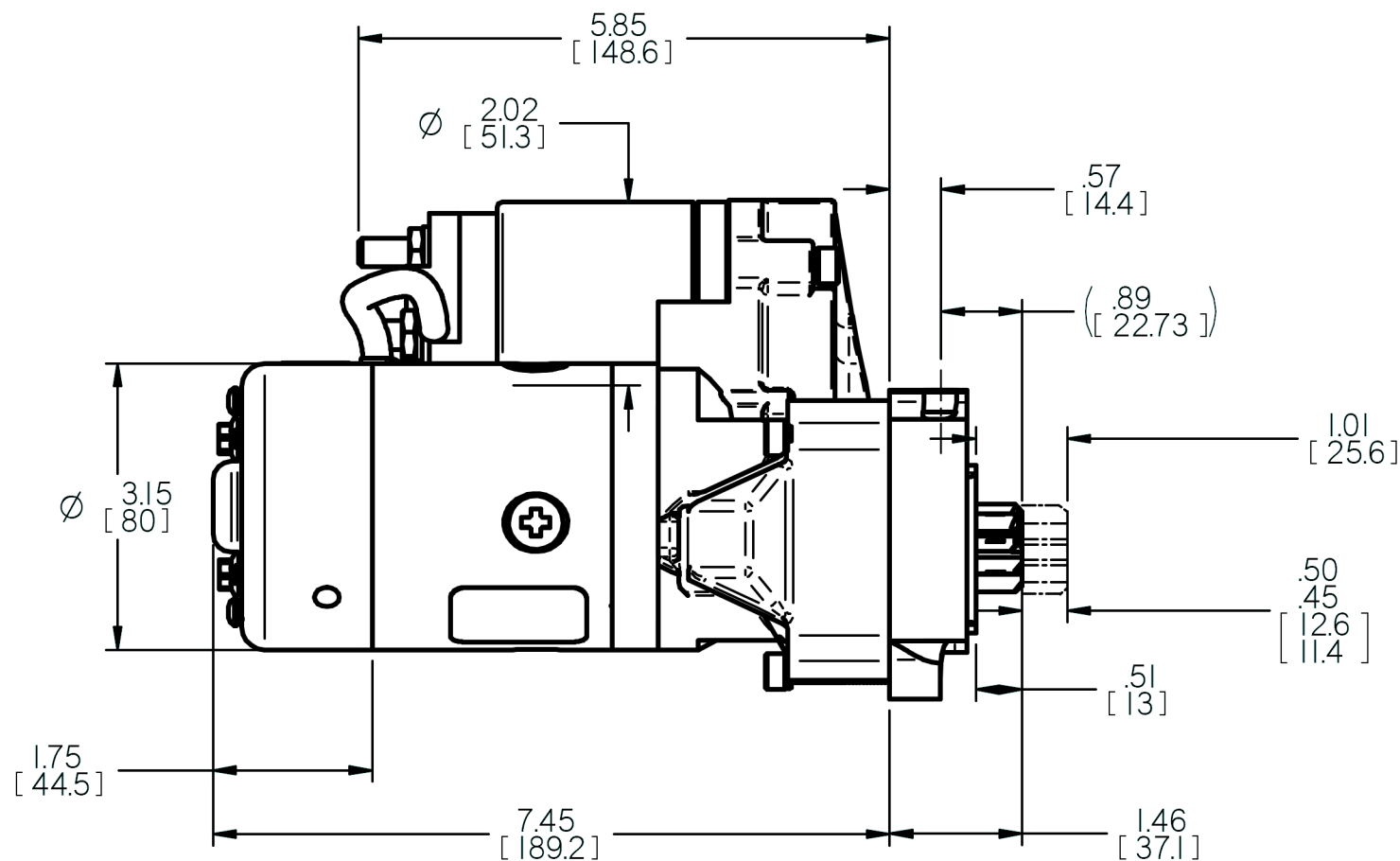
CHKD

DATE

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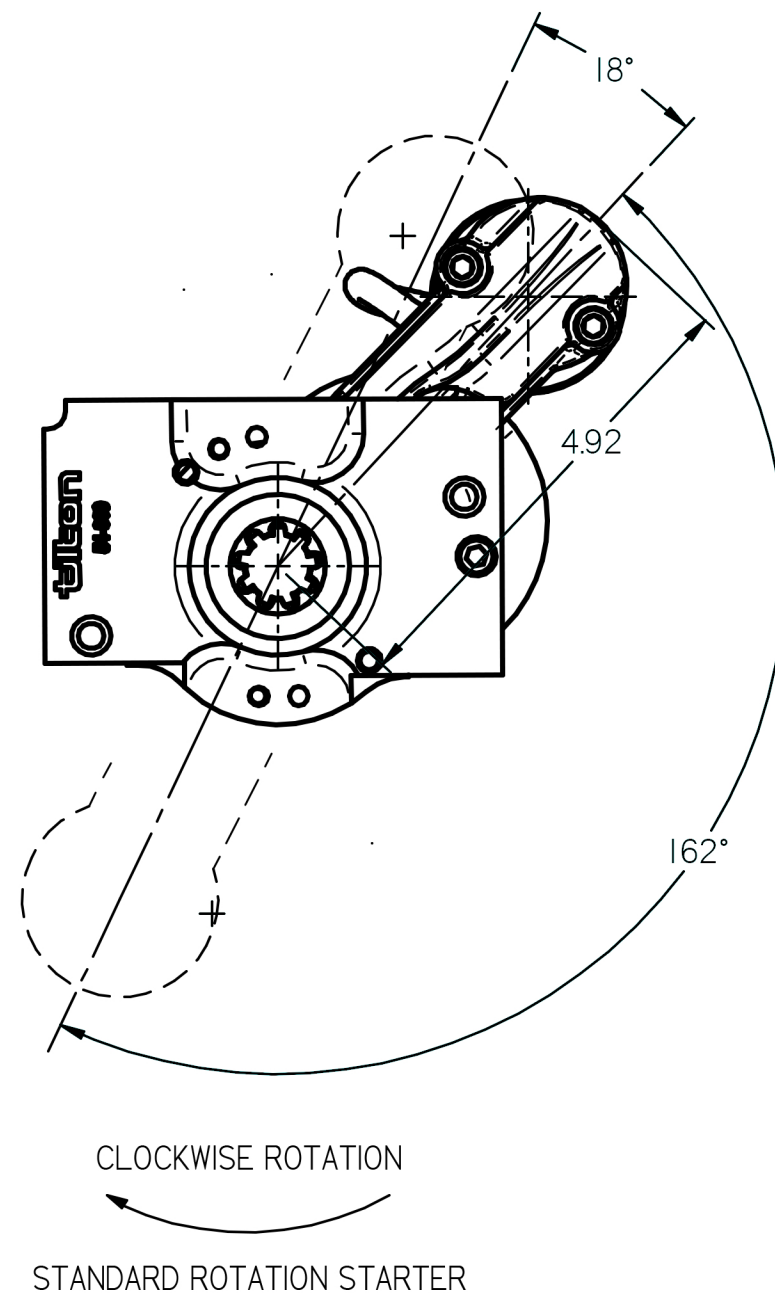
ECN

CHANGE OR ADDITION



NOTES:

1. STARTER CAN BE INDEXED INTO THREE POSITIONS AS SHOWN
2. SET BACKLASH BETWEEN PINION AND RING GEAR TO .020" +/- .010"
3. CHECK FOR .100" +/- .040" PINION OFFSET FROM RING GEAR
4. 9 TOOTH, 12 PITCH PINION, .805" (20.45mm) PITCH DIAMETER
5. STARTER ASSY WEIGHS 11.2 LBS (5.1kg)
6. 3.0 HP, 2.2 kw MOTOR
7. CHEVY V8, SML & BIG BLK 153/168T FW
8. DIMENSIONS ARE NOMINAL



IN / [mm]

TILTON ENGINEERING, INC.

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TITLE:

SEVERE DUTY SUPER STARTER
CHEVY I53/I68 TOOTH FW, W/54-069 NOSE

DRAWN BY LUND

CHKD

SCALE 1 : 2

DWG 5908

P/N 54-40001

DATE 10/15/13

SHEET 1 OF 1

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