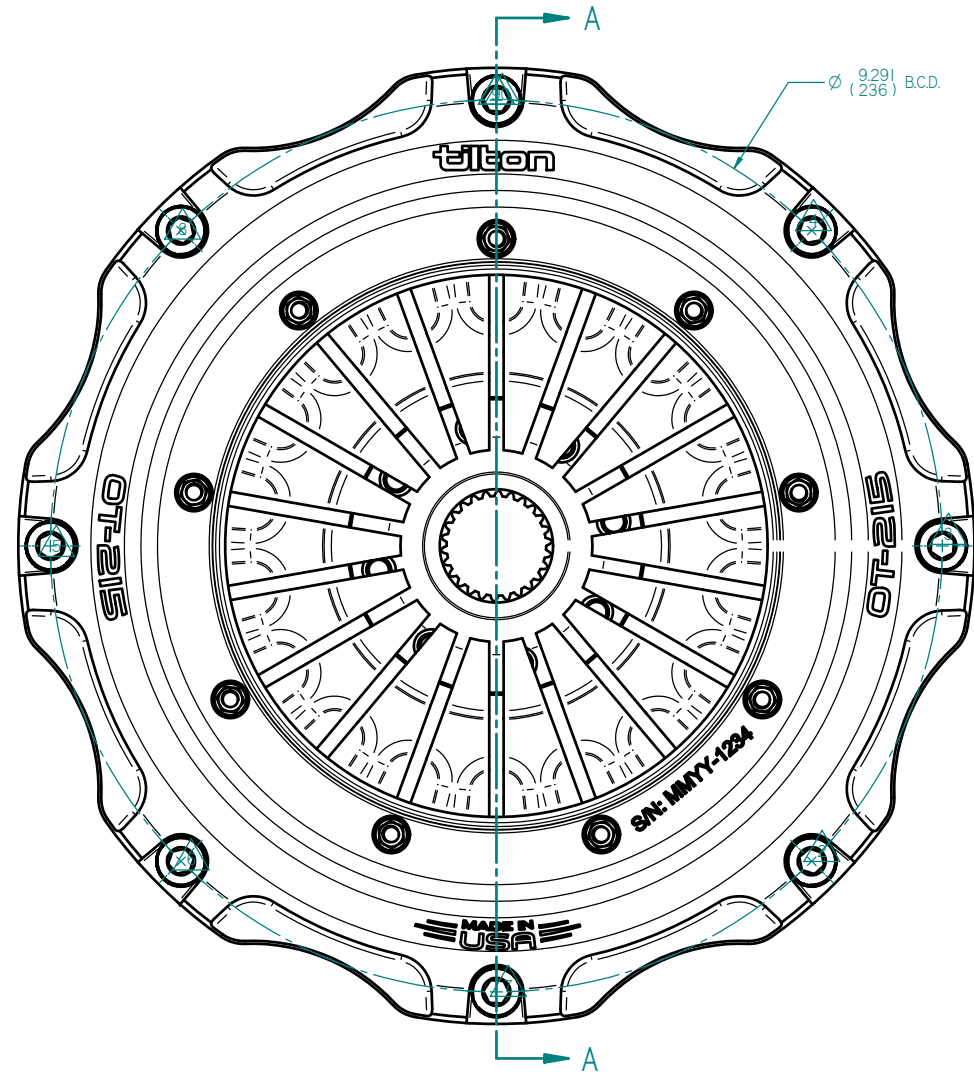
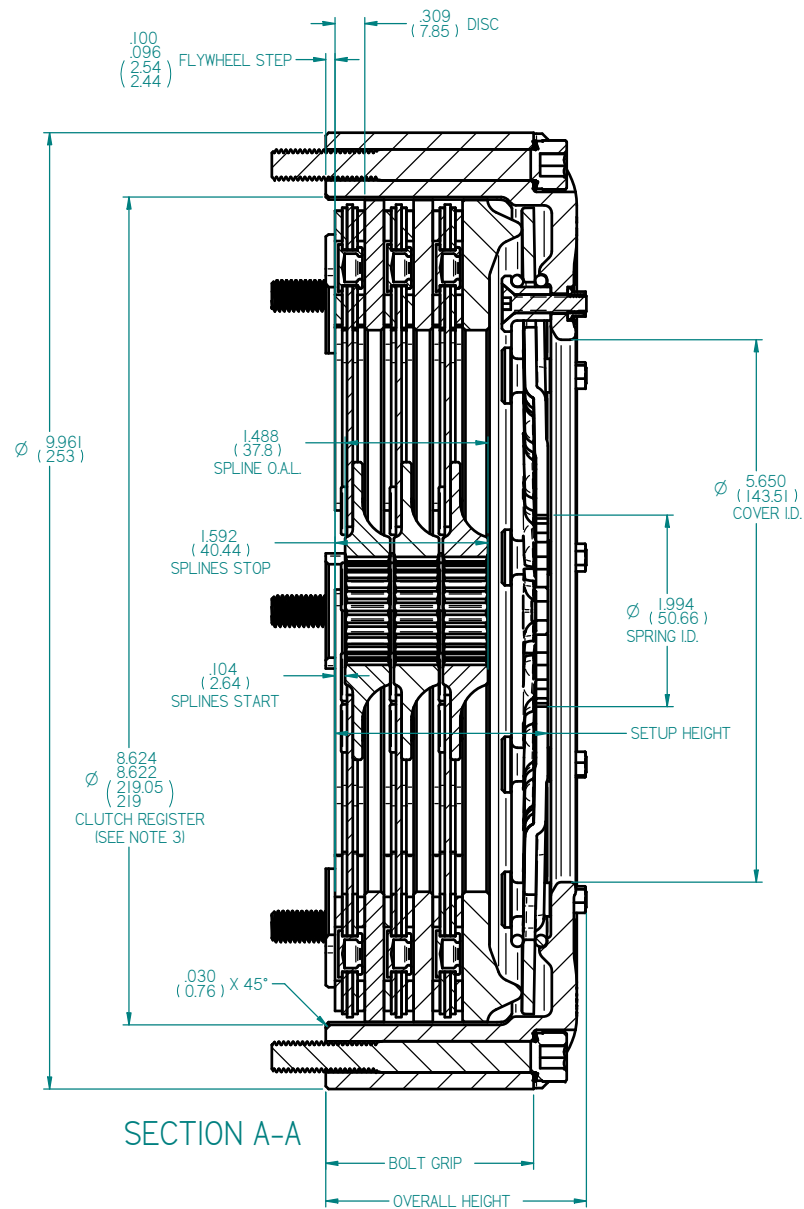
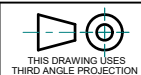


REV	ECN	DATE	BY	CHANGE OR ADDITION
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CLUTCH P/N	# OF DISCS	SETUP HEIGHT (IN/IN)	BOLT GRIP LENGTH	OVERALL HEIGHT
68-301UX	1	1.196" (30.38mm)	1.145" (29.08mm)	1.695" (43.05mm)
68-302UX	2	1.706" (43.33mm)	1.655" (42.04mm)	2.205" (56.01mm)
68-303UX	3	2.216" (56.29mm)	2.165" (54.99mm)	2.715" (68.96mm)

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TITLE: CLUTCH INSTALLATION DRAWING
OT-215 (215mm LUG DRIVE), CERAMETALLIC, RIGID HUBS

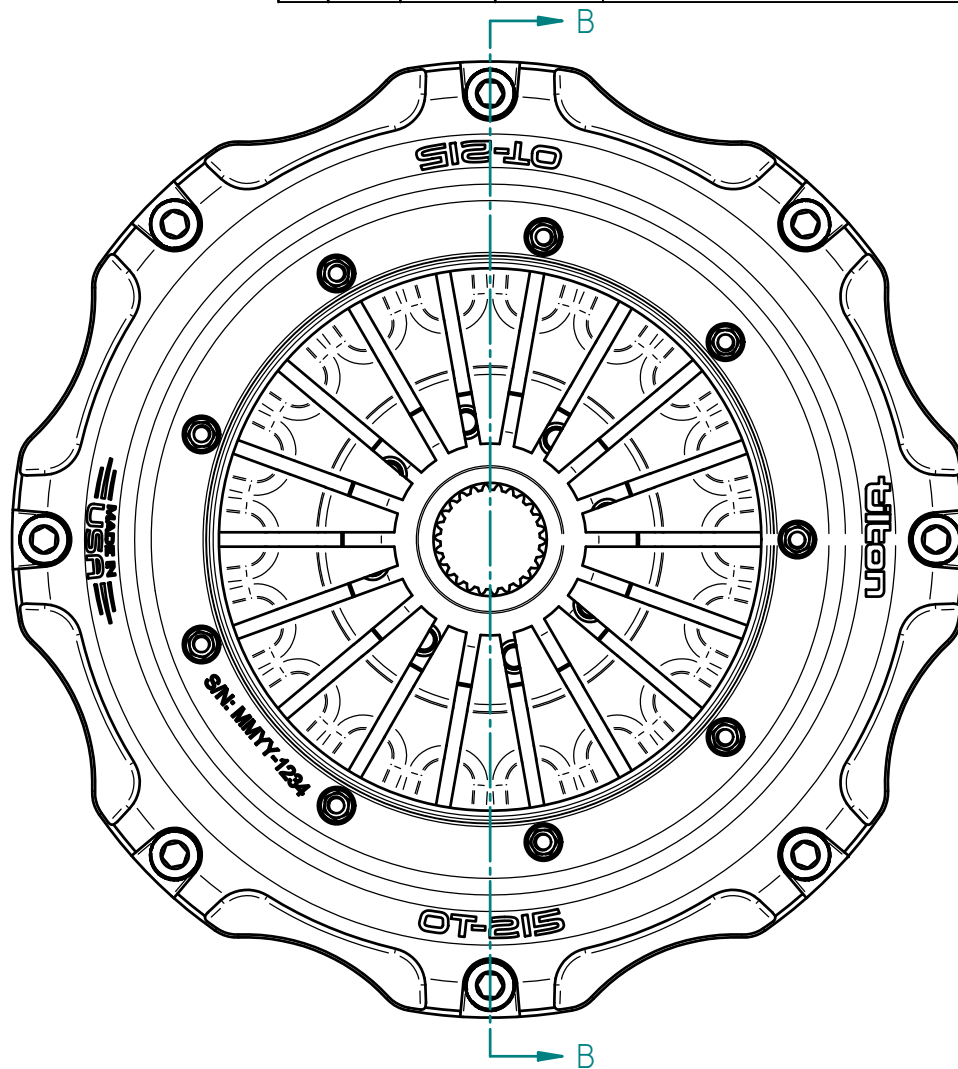
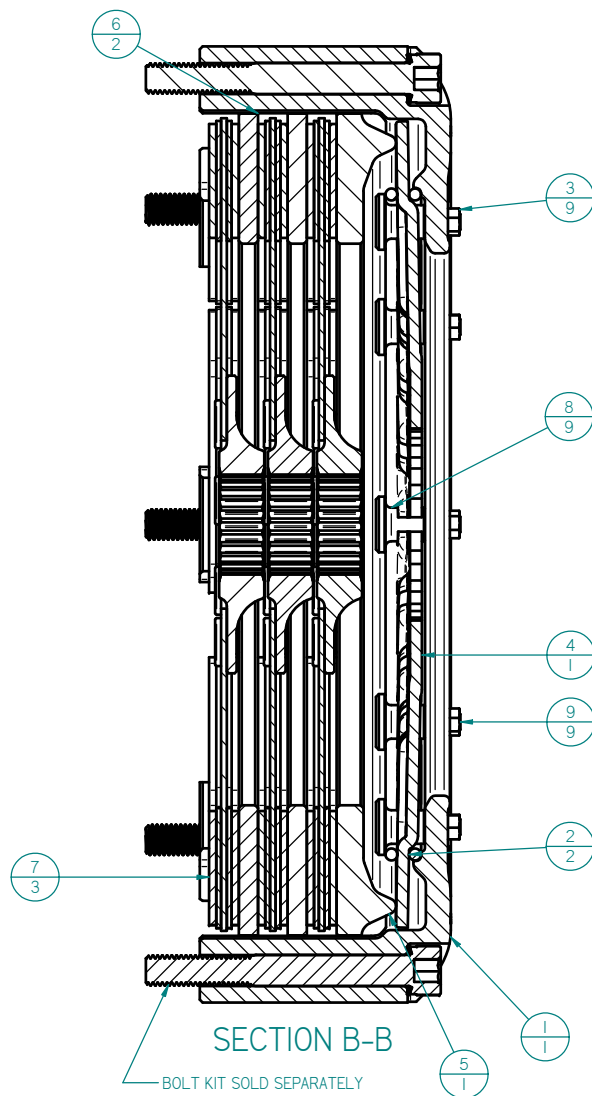
DRAWN BY WAHL	CHKD	SCALE 1:1	SIZE	DWG	REV
P/N SEE TABLE	DATE 1/18/2021	SHEET 1 OF 2	C	7426	NC

NOTES:

1. DIMENSIONS AND TOLERANCES PER ASME Y14.5 - 2009
2. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. MILLIMETERS SHOWN IN ().
3. RECOMMENDED FLYWHEEL REGISTER 8.622"/8.620" (219mm/218.95mm).
3. USE WITH 52mm TO 54mm RADIUS FACED RELEASE BEARING.

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BOM FOR 68-301UG			
ITEM NUMBER	DESCRIPTION	PART NUMBER	QUANTITY
1	CLUTCH COVER	68-120-1R	1
2	PIVOT WIRE	68-102	2
3	NUT	MS21042-3	9
4	SPRING	68-101G	1
5	PRESSURE PLATE	68-118UHR	1
7	FRICTION DISC	64215-7-E-36	1
8	SLEEVE	68-103	9
9	SCREW	10-32 X .875 FHCS	9

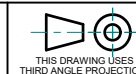
BOM FOR 68-302UG			
ITEM NUMBER	DESCRIPTION	PART NUMBER	QUANTITY
1	CLUTCH COVER	68-120-2R	1
2	PIVOT WIRE	68-102	2
3	NUT	MS21042-3	9
4	SPRING	68-101G	1
5	PRESSURE PLATE	68-118UHR	1
6	FLOATER PLATE	68-119	1
7	FRICTION DISC	64215-7-E-36	2
8	SLEEVE	68-103	9
9	SCREW	10-32 X .875 FHCS	9

BOM FOR 68-303UG			
ITEM NUMBER	DESCRIPTION	PART NUMBER	QUANTITY
1	CLUTCH COVER	68-120-4	1
2	PIVOT WIRE	68-102	2
3	NUT	MS21042-3	9
4	SPRING	68-101G	1
5	PRESSURE PLATE	68-118UHR	1
6	FLOATER PLATE	68-119	2
7	FRICTION DISC	64215-7-E-36	3
8	SLEEVE	68-103	9
9	SCREW	10-32 X .875 FHCS	9

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TITLE: **CLUTCH ASSEMBLY DRAWING**
OT-215 (215mm LUG DRIVE), TRIPLE DISC, CERAMETALLIC, RIGID HUBS

DRAWN BY	WAHL	CHKD	SCALE	1:1	SIZE	DWG	REV
P/N	AS NOTED	DATE	1/18/2021	SHEET	2 OF 2	C	7426 NC



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