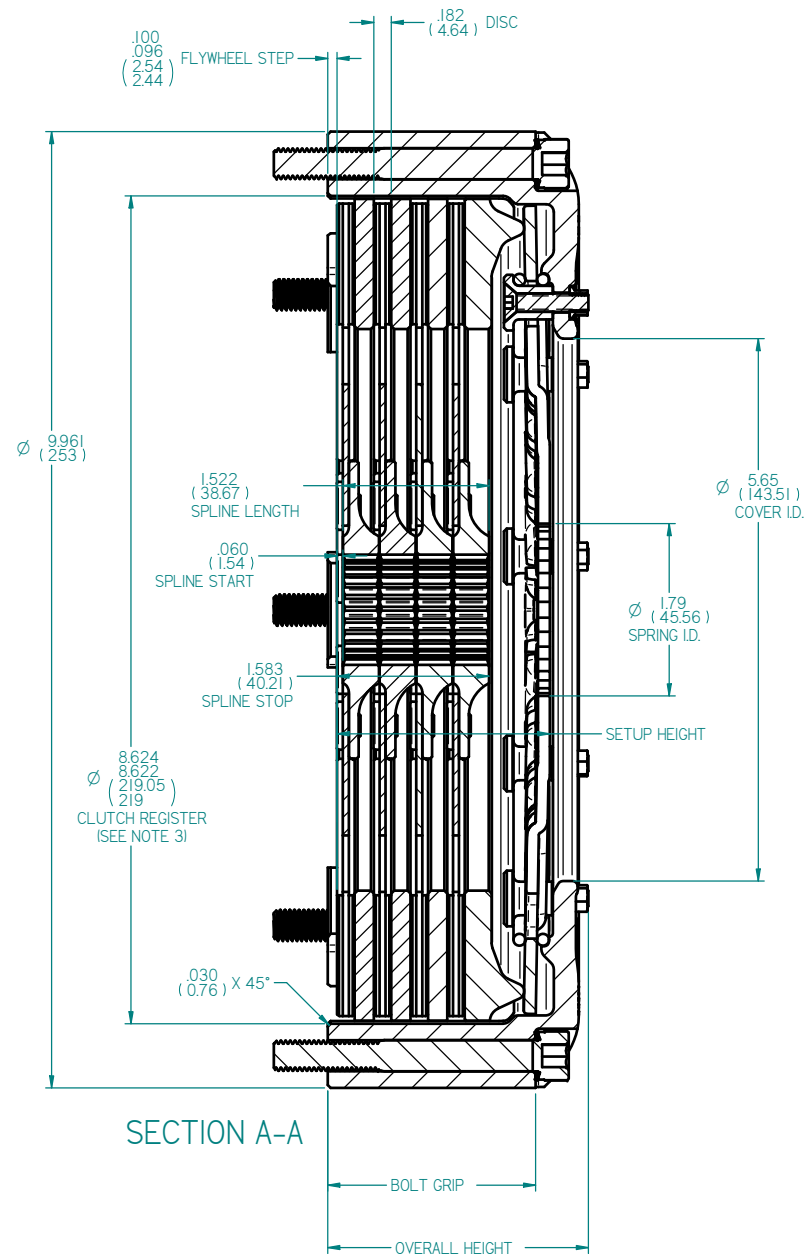
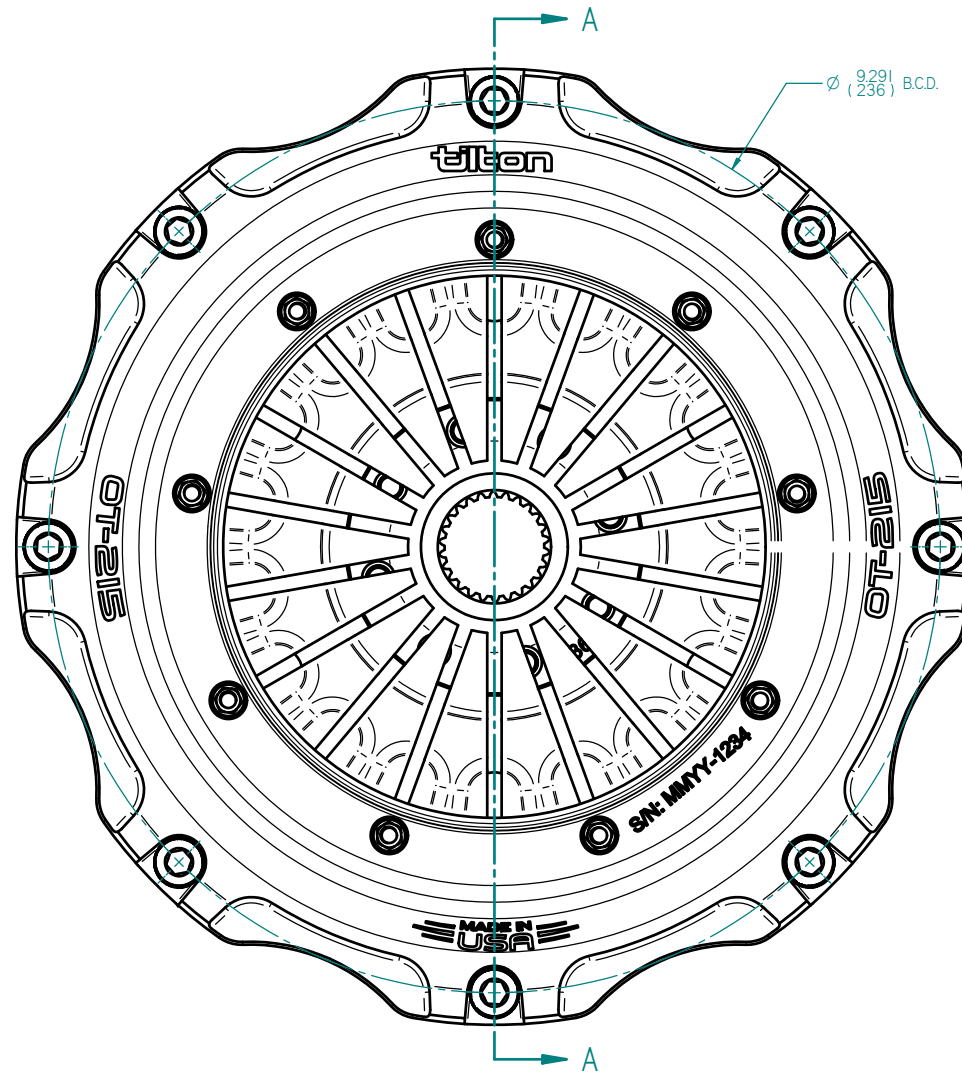




NOTES:

1. DIMENSIONS AND TOLERANCES PER ASME Y14.5 - 2009
2. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. MILLIMETERS SHOWN IN ().
3. RECOMMENDED FLYWHEEL REGISTER 8.622"/8.620" (219mm/218.95mm).
3. USE WITH 52mm TO 54mm RADIUS FACED RELEASE BEARING.

CLUTCH P/N	# OF DISCS	SETUP HEIGHT (NEW)	BOLT GRIP LENGTH	OVERALL HEIGHT
68-002UX	2	1.452" (36.88mm)	1.401" (35.59mm)	1.948" (49.48mm)
68-003UX	3	1.834" (46.58mm)	1.783" (47.29mm)	2.333" (59.26mm)
68-004UX	4	2.216" (56.29mm)	2.165" (54.99mm)	2.715" (68.96mm)

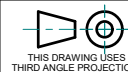
TILTON ENGINEERING, INC.

25 EASY STREET, P.O. BOX 1787, BUELLTON, CA 93427
 PHONE: 805/688-2353 FAX: 805/688-2745 WWW.TILTONRACING.COM

TITLE:

CLUTCH INSTALLATION DRAWING
OT-215 (215mm LUG DRIVE), METALLIC, RIGID HUBS

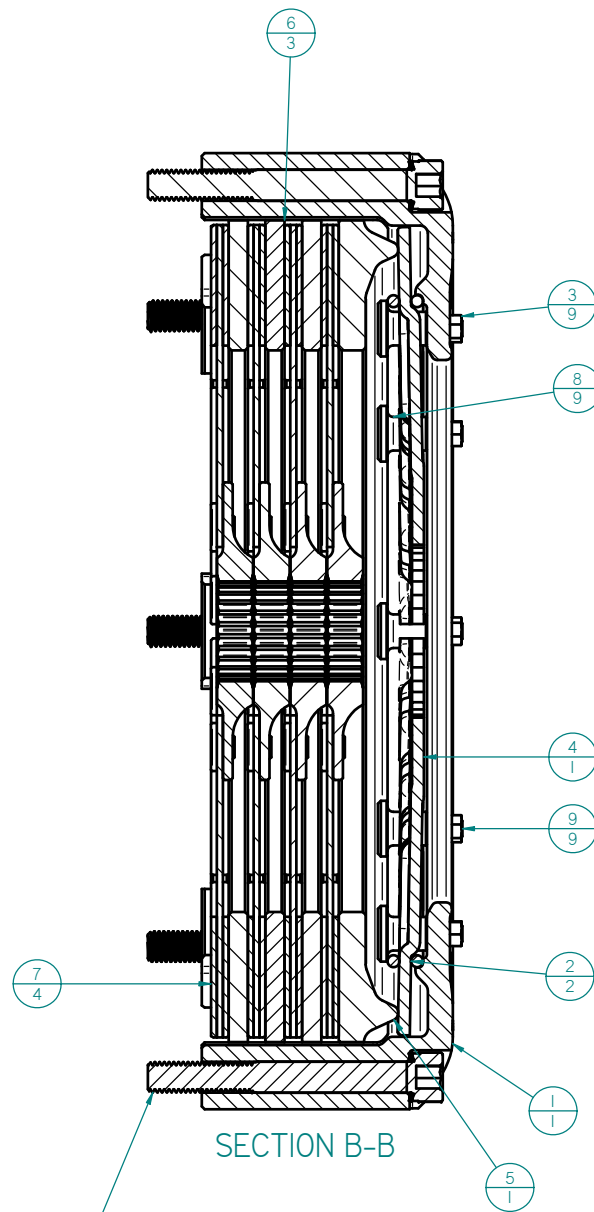
DRAWN BY	WAHL	CHKD	SCALE	1:1	SIZE	DWG	REV
P/N	SEE TABLE	DATE	1/16/2023	SHEET	1 OF 2	C	7820 NC



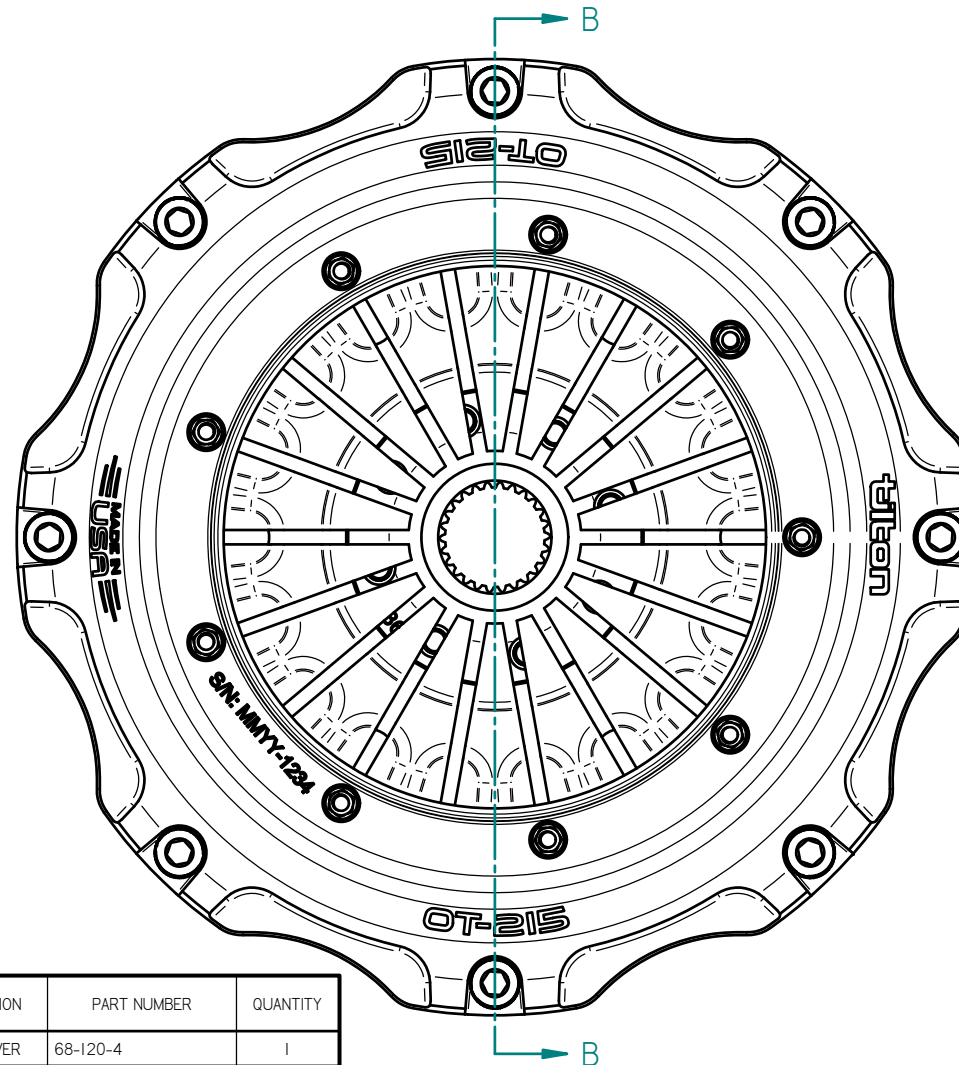
THIS DRAWING USES
THIRD ANGLE PROJECTION

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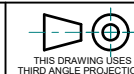
ITEM NUMBER	DESCRIPTION	PART NUMBER	QUANTITY
1	CLUTCH COVER	68-120-4	1
2	PIVOT WIRE	68-102	2
3	NUT	MS21042-3	9
4	SPRING	68-101G	1
5	PRESSURE PLATE	68-118UHR	1
6	FLOATER PLATE	68-119	3
7	FRICTION DISC	64215-1-V-36	4
8	SLEEVE	68-103	9
9	SCREW	10-32 X .875 FHCS	9



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TITLE: **CLUTCH ASSEMBLY DRAWING**
 OT-215 (215mm LUG DRIVE), QUAD DISC, METALLIC, RIGID HUBS

DRAWN BY WAHL	CHKD	SCALE 1:1	SIZE C	DWG 7820	REV NC
P/N 68-004UG-36	DATE 1/16/2023	SHEET 2 OF 2			



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