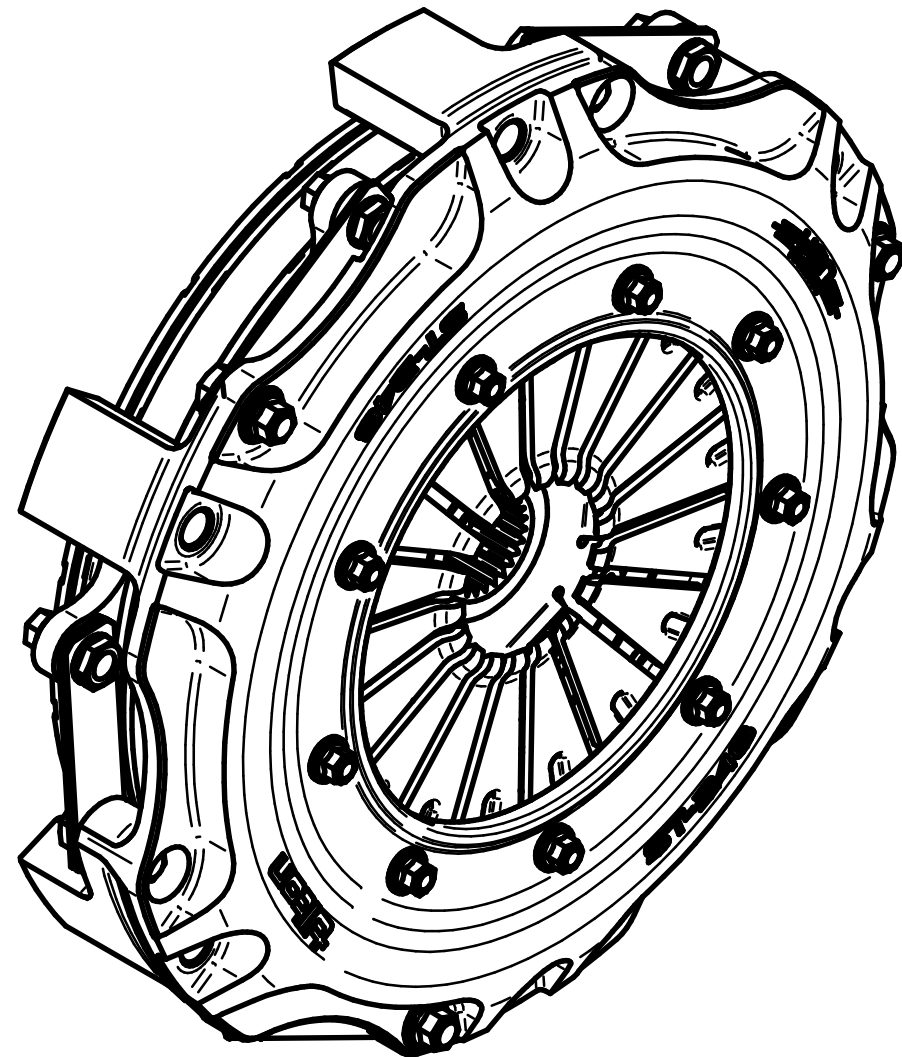


D

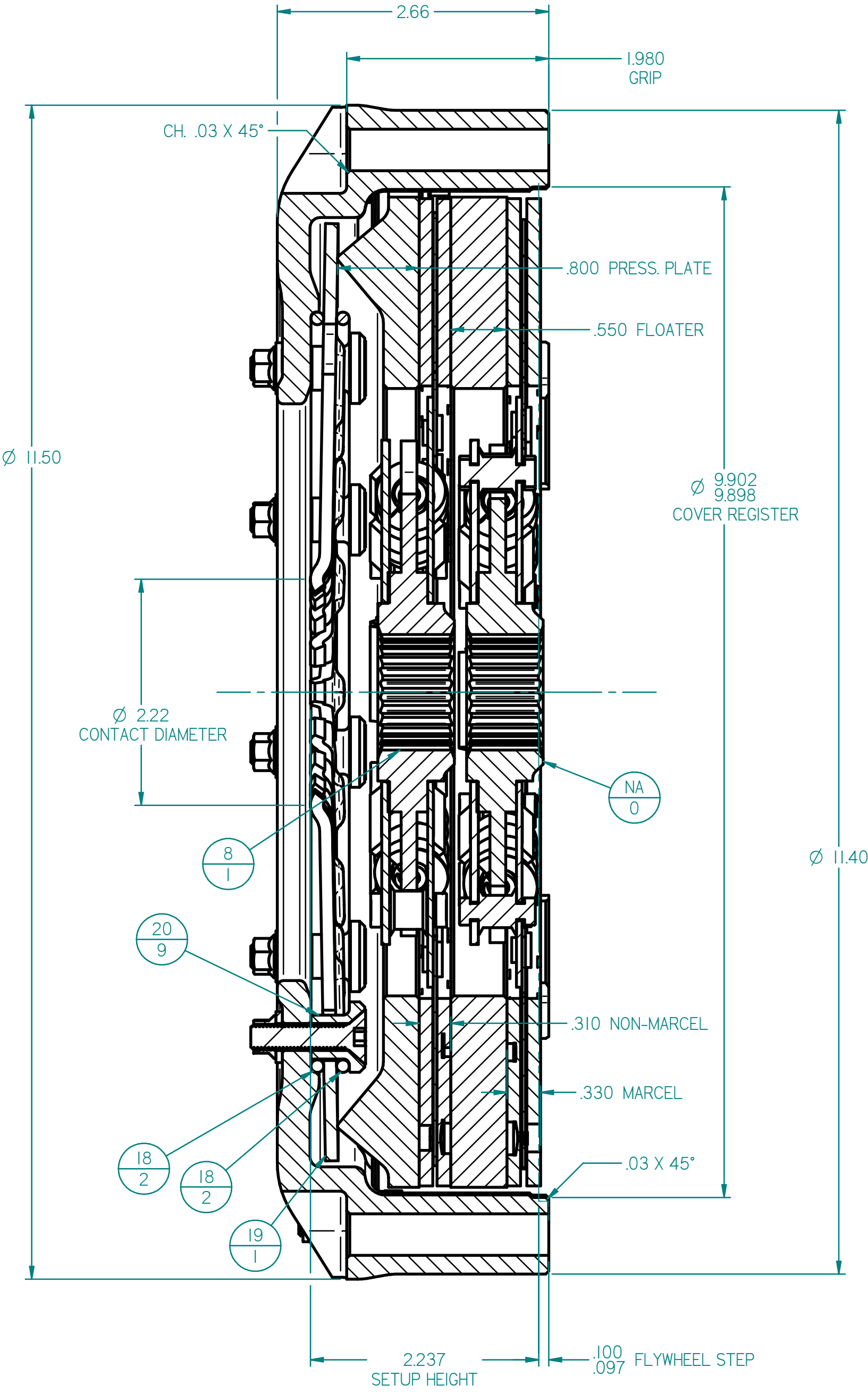
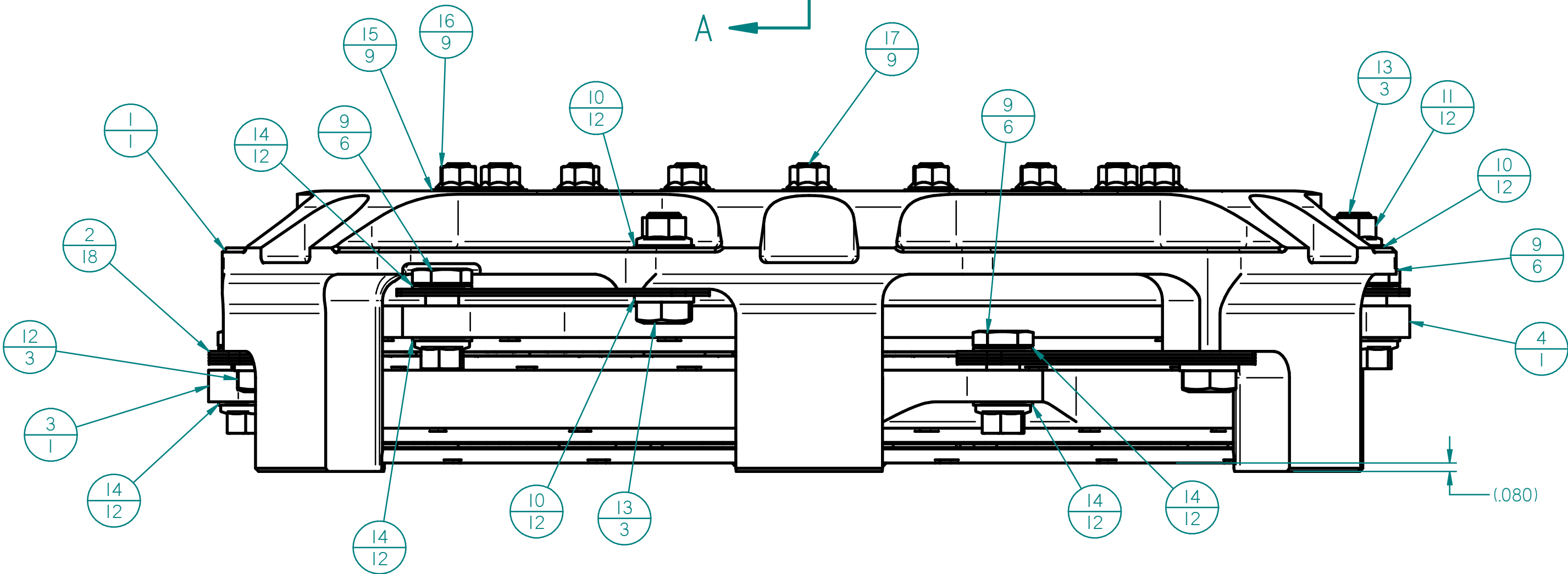
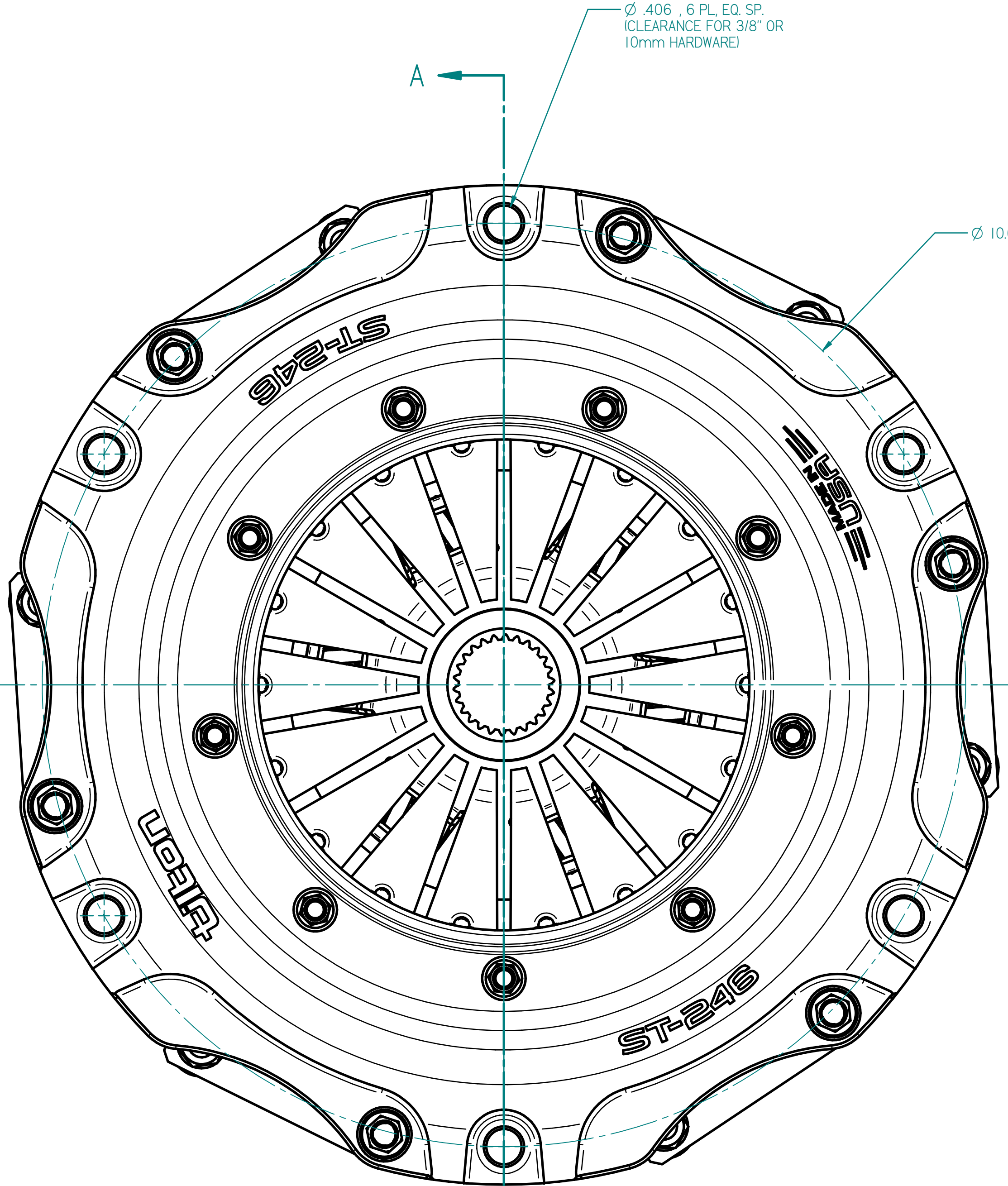
C

B

A



ITEM #	PART #	DESCRIPTION	QTY
1	69-120-2S	CLUTCH COVER, 246mm TWIN DISC CLUTCH	1
2	69-125	DRIVE STRAP, 246mm TWIN DISC CLUTCH	18
3	69-119S	FLOATER PLATE, 246mm TWIN DISC CLUTCH	1
4	69-118UHR	PRESSURE PLATE, 246mm TWIN DISC CLUTCH	1
8	64246-5-S-36	DISC, FRICTION, ASSEMBLY, 246MM, NO MARCEL	1
9	NAS6205-5	BOLT, AIRCRAFT, 5/16-24 X .75	6
10	AN960-516	WASHER,FLAT,AIRCRAFT,FOR 5/16 BOLT	12
11	MS21042-5	THIN LOCK NUT 5/16-24	12
12	AN5-7A	HEX BOLT, AIRCRAFT, 5/16-24X.969	3
13	AN5-6A	HEX BOLT, AIRCRAFT, 5/16-24X.844	3
14	AN960-516L	WASHER,FLAT,AIRCRAFT,THIN, FOR 5/16 BOLT	12
15	AN960-416	AN960-416 1/4" WASHER	9
16	MS21042-4	LOCK NUT, KAYNAR, 1/4-28 UNF	9
17	1/4-28 X 1.125 FHCS ZP	BOLT, 1/4-28 X 1.125L, FHCS, ZP	9
18	69-102	PIVOT WIRE, 246mm TWIN DISC CLUTCH	2
19	69-101G	DIAPHRAGM SPRING, 246mm TWIN DISC CLUTCH	1
20	69-103	SLEEVE, FLANGE HEAD, 1/4 ID	9



SECTION A-A

- NOTES:
- DIMENSIONS AND TOLERANCES PER ASME Y14.5 - 2009
 - UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES.

TILTON ENGINEERING, INC.				(805) 688-2353 FAX (805) 688-2745	
25 EASY STREET P.O. BOX 1787 BUELLTON, CALIFORNIA 93427 USA					
TITLE: 246mm, TWIN DISC CLUTCH, THICK FLOATER (SHOWN WITH SPRUNG HUB DISCS)					
DRN BY WAHL	CHK'D LUND	SCALE 1:1	DWG 6652	REV	NC
P/N 69-402UG	DATE 03/05/2018	SHEET 1 OF 1			

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